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   - Free voltage power supply
   - Light weight

5. Product Functional point
   - One-button operation
   - EASY seam adjustment

6. Brand(Inventor)

EQUALS-S (Table automatic canseamer)

- Available cans : Slim, Standard, Crowler(32oz)
- Electrical spec : 110-240V, 50-60Hz
- Dimension(W/D/H) : 196 x 196x 463mm
- Weigh : 7.9 kg
- Color : White Perl, Black Perl
- (Color may be limited by your country's distributors.)

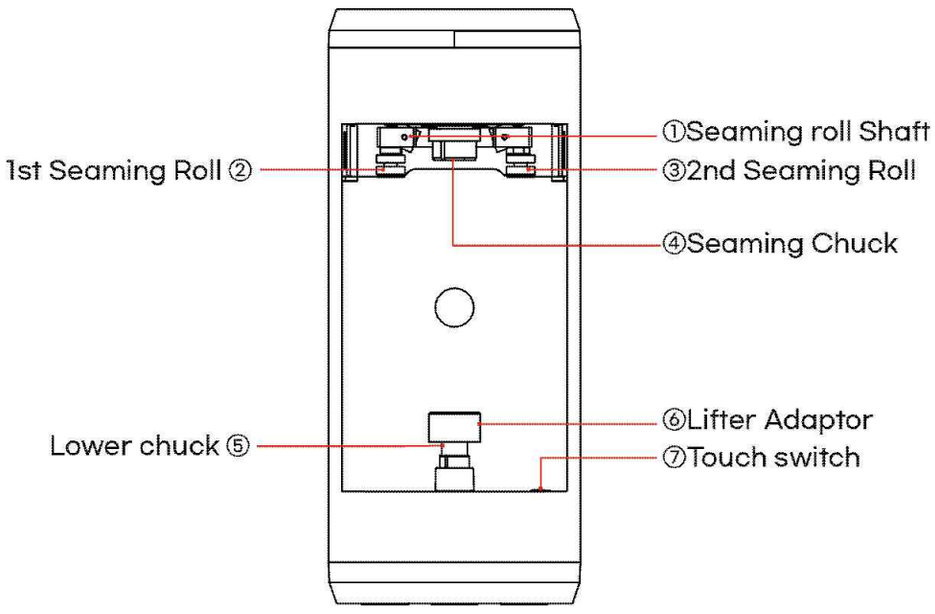
Model S is a our new work that has overcome the design limitations of conventional table canseamer while maintaining precision.

From standard cans to 195mm cans up to 32oz high, the design reminiscent of a beverage can and the light weight of 8kg will allow you to deploy and use products in small businesses such as cafes, pubs and restaurants where space is important.

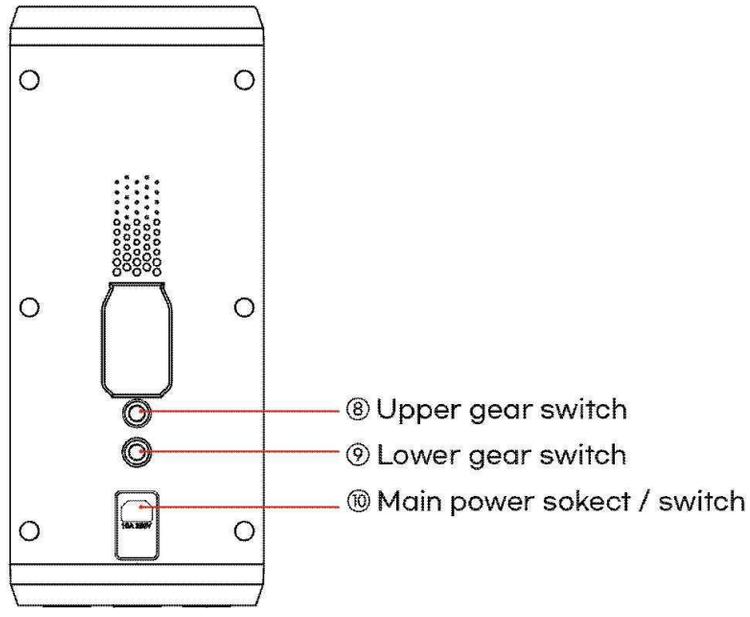
Model-S supports both 110V-240V and 50-60Hz, so there is no limit to different power specifications for different countries.

When you connect the power and touch the touch switch on the front, the can you want is created in 3 seconds.
Take full advantage of the appeal and benefits of cans with Equals Canseamer Model - S.

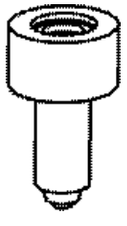
Front View



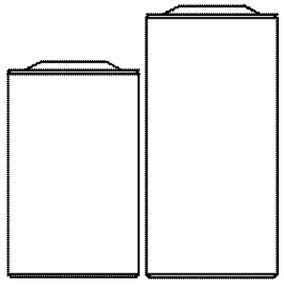
Back View



- **Basic Component**

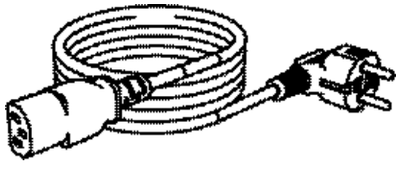


1 Lower chuck



2 Adaptors

1 Splash Guard



1 Power Cable

Who-Why

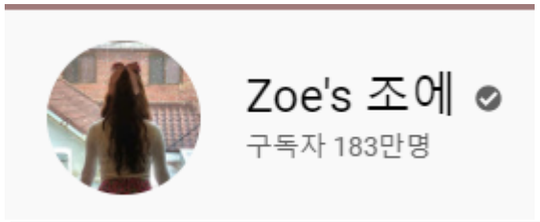
Who Use.

- Anywhere that offers beverage service.
- Anyone who wants to make a product out of cans.

Why Use.

- To-go
- Delivery
- Catering
- Marketing
- Branding
- Small production for market reaction
- Etc.

Best Practice



Youtuber Zoe's

Subcribers 183 Million

Café Vlog

Kave Café in Okubo(Japan)

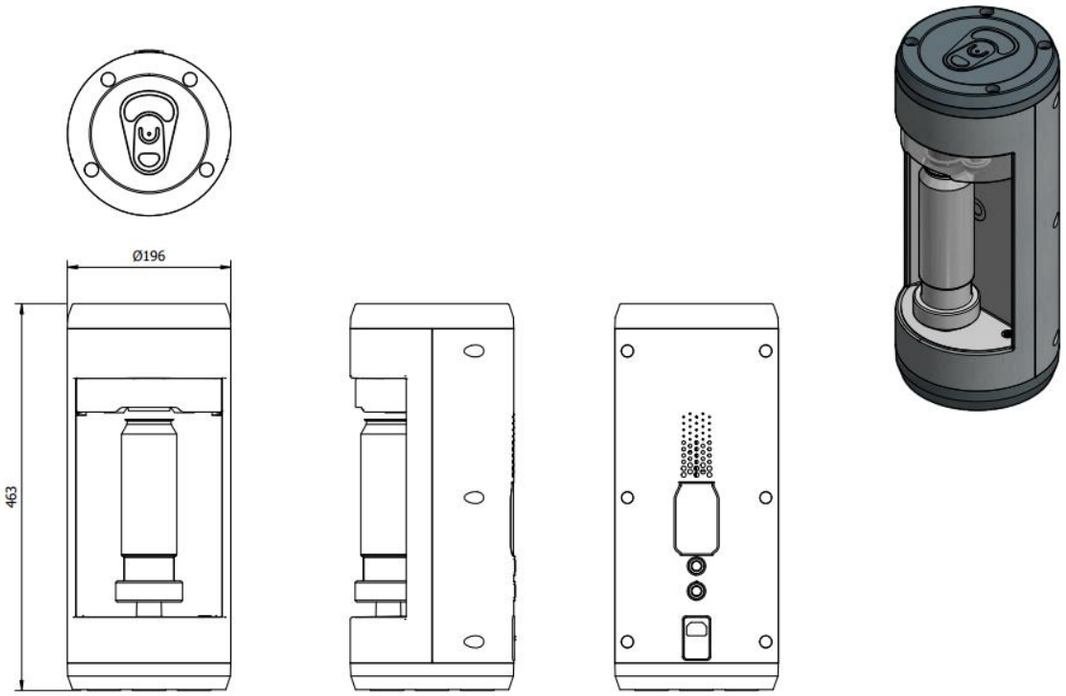
A cafe run by a Korean singer in Japan.

With the popularity of singers, drinks are sold as goods in cans.

Product Design Point

Product Design Point 1.
Can Shape Design

Product Design Point 1. Can shape design

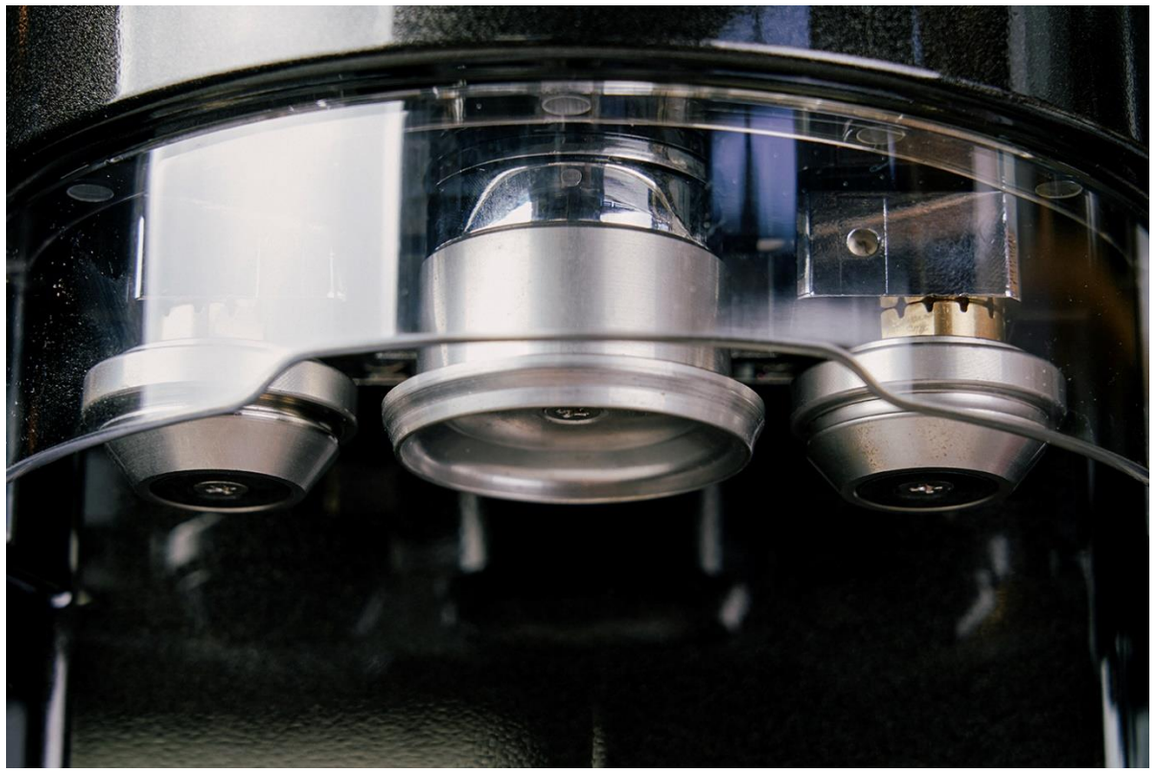


The cylindrical shape is the most ideal shape for space utilization because death-space is minimal. Our canseamer can only be placed with a narrow space of 20cm. The product is not long forward or long sideways. Therefore, it takes up less space on the table.

Product Design Point 2.

Splash Guard

Product Design Point 2. Splash guard



This photo shows how to prevent liquid scattering when using canseamers.

As the can rotates, the contents of the can may splash out. If the spattered liquid builds up on the floor, the floor may become slippery and the operator may be injured. Splash guard solves this problem. You can keep your clothes and space clean and safe.

Product Design Point 3.

Free voltage power supply

Product Design Point 3. Free voltage power supply

We designed it so that you can use our products anywhere in the world.
Electricity for product operation is in charge of 200W and 24V SMPS, which have been certified for electrical safety.

Product Design Point 4.

Light Weight

Product Design Point 4. Light Weight

a picture of a woman or child holding with one hand

Weigh Photo

Table can range in weight from 15kg to 100kg. We exceeded the limit and realized the weight of 8kg.

If you use our products, you will be able to carry a canseamer not only in a fixed space but also in outdoor activities such as Flea Market.

Also, if we use it with a portable battery that supports 200W AC Inlet, you will run our product on top of Everest.

Product Quality Point

Product Quality Point 1.

Seaming roller

Product Quality Point 1. Seaming roller

Introduction

Seaming roll/roller

It is the part of the seamer that performs the deforming operation of the metal, to configure the lid and body hooks and the link between them, giving rise to the seam. There are two types, the first operation, which forms the hooks and binds them, and the second operation, which crushes them together. It also receives other names such as: Trucks, seaming wheels, molars, seaming roll

Seaming roll 1st operation: As we have said is the one that constitutes the hooks of the seam. Its function is more important than the 2nd operation, and its proper definition to achieve a good seam is essential. There are many types in the market and their design can vary between them, although it is always linked to the type of seam that is to be made and the characteristics of the materials used in the container.

The critical area of the seaming roll is the throat that acts on the wing of the lid, rolling it over the flange of the body, thereby generating the shape of the hooks between them. This area is called the profile of the seaming roll and usually has a curved contour, formed by several arcs of different radius.

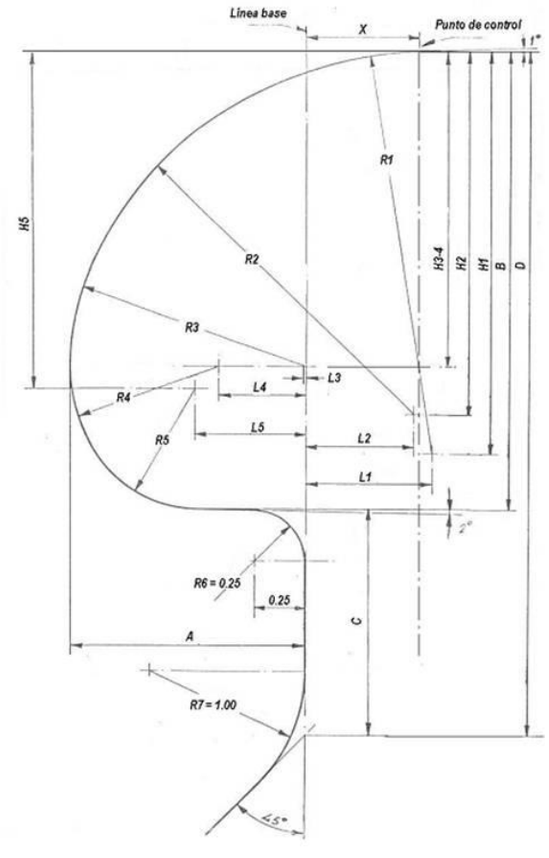


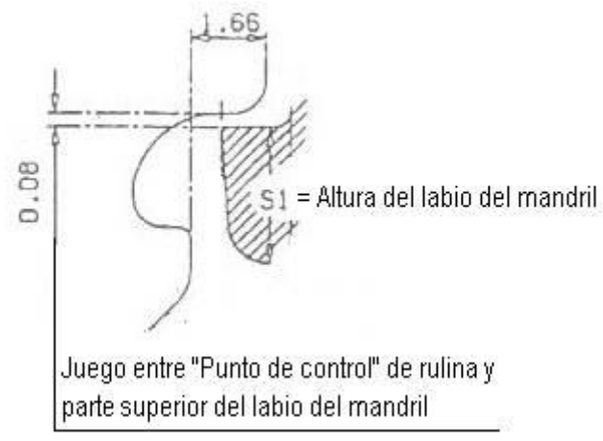
Figure nº 1: Generic profile of a 1st operation seaming roll

DESIGN OF THE PROFILE OF A SEAMING ROLL 1st OPERATION

The upper part of this profile starts with a slightly inclined plane, approximately 1º of slope, followed by an arch of great radius that links with other arcs that progressively decrease in radius. The number of radios can vary from a maximum of 5 to at least 3, although most often they are 3. Finally the profile ends in another inclined plane with a slope angle between 1st and 2nd. The profile has a lower heel that is more or less pronounced depending on whether the container is notched or not, or the type of seam. See figure # 1

Keeping in mind this drawing, it is worth highlighting the following as important points of the profile of a seaming roll of 1st operation:

Control point : This is where the upper inclined plane ends and the entry arc with the highest radius starts. The vertical axis that passes through it is taken as reference to delimit the different height heights of the profile. From this point the seaming roll is adjusted in height in relation to the lip of the seaming head. The set that must exist between this point and the upper part of the lip of the chuck is 0.08 mm .. See figure n ° 2



Baseline : It is the vertical line determined by the front face of the lower heel of the seaming roll. Defines the depth of the profile throat. It is taken as a reference to limit the measures of depth of this.

Radios : In drawing no. 1 a profile of five radios has been reflected, which is the maximum used in this type of pieces. Of these, the most decisive are the first (R1), the highest value, which initiates the bending of the wing of the lid, and the last one (R5), the smallest, which winds up the end of the wing and forms the hook of the wing. lid, fundamental element of the seam.

Measurements : There are a few stockings that can remain constant whatever the profile of the seaming roll, these are the upper and lower angles and the radii of the heel. The rest varies as we have said with the type of seam, which in turn is linked to the dimensions of the wing of the lid and the body flange, as well as the characteristics of the materials used in the container. Each company develops the ideal profiles to be used in each case, keeping some discretion in its dissemination. This gives rise to a multitude of solutions.

Product Quality Point 1. Seaming roller

Introduction

Seaming roll/roller : It is the part of the seamer that performs the deforming operation of the metal, to configure the lid and body hooks and the link between them, giving rise to the seam. There are two types, the first operation, which forms the hooks and binds them, and the second operation, which crushes them together. It also receives other names such as: Wheelbarrows, seaming wheels, molars, seaming rollers

<u>Seaming roll 2nd operation</u>: As we have said, it is the one that crushes the body hooks and lid of the seam. Its function is less important than that of the 1st operation, and its proper definition admits certain margins when it comes to achieving a good seam.
There are many types in the market and their design can vary between them, although it is always linked to the type of seam that is to be made and the characteristics of the materials used in the manufacture of the container.

Its critical zone of the seaming roll is the throat, which acts on the incipient hooks of cover and body initiated by the seaming roll of 1º operation. This area is called the profile of the seaming roll and usually has a curved contour, formed by several arcs of different radii.

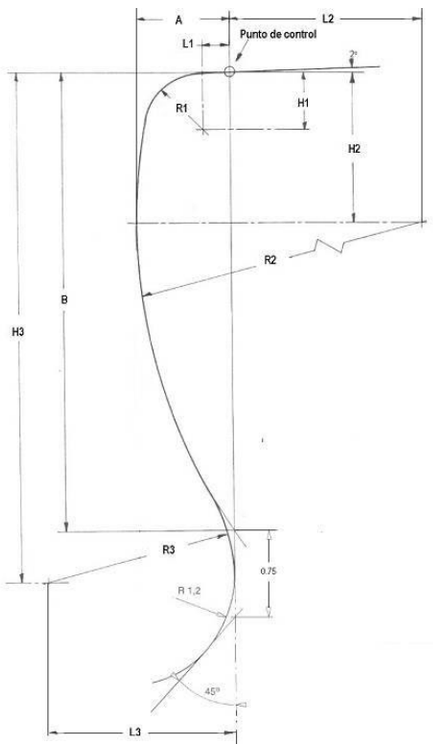


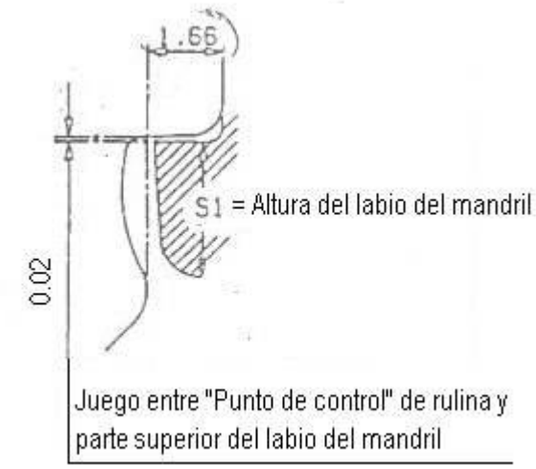
Figure nº 1: Generic profile of a 2nd operation seaming roll

DESIGN OF THE PROFILE OF A SEAMING ROLL 2nd OPERATION

The upper part of this profile starts with a slightly inclined plane, approximately 2º of slope, followed by a small radius arc that links with another of greater radius, which ends in a lower double radius bead. radios can vary between 5 maximum and at least 3, although most often they are 3. See figure nº 1

Keeping in mind this drawing, it is worth highlighting the following as important points of the profile of a seaming roll of 2nd operation:

Control point : This is where the top inclined plane ends and the small radius input arc starts. The vertical axis that passes through it is taken as reference to delimit the different height and depth of the profile, this axis is called the base line, and is usually tangent to the lower heel of the seaming roll. From this point the seaming roll is adjusted in height in relation to the lip of the seaming chuck. The set that must exist between this point and the upper part of the lip of the chuck is 0.02 mm .. See figure n ° 2

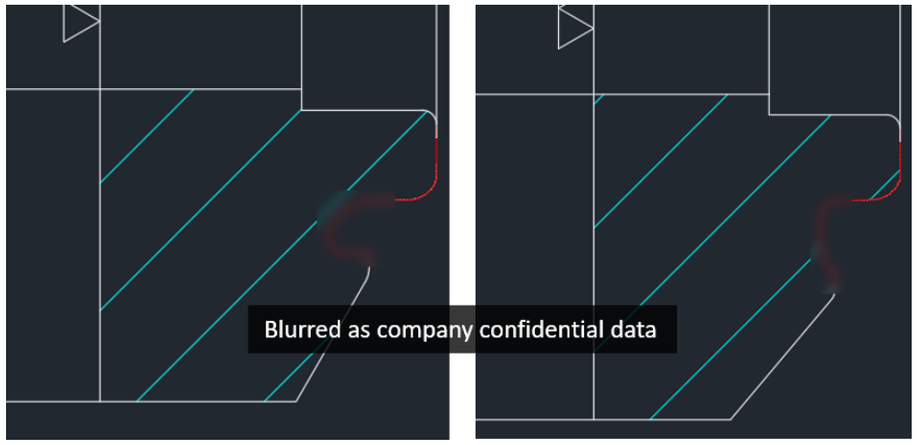


Radius : Figure 1 shows a profile of three radios, which is the most used in this type of pieces. Of these, the most decisive is the central one (R2), of greater value, which defines the external silhouette of the seam.

Measurements : There are a few means that can remain constant whatever the profile of the seaming roll, these are the upper angle and the lower radius of the heel. The rest varies as we have said with the type of seam, which in turn is linked to the dimensions of the wing of the lid and the body flange, as well as the characteristics of the materials used in the container. Each company develops the ideal profiles to be used in each case, keeping some discretion in its dissemination. This gives rise to a multitude of solutions.

Product Quality Point 1. Seaming roller

Drawing



Processing

- Material : SUS 440
- Processing : CNC, Heat treatment, Diamond Polishing
- Titanium Coating is optional

Qulity Comparision

EQUALS : Industry-level high quality seam

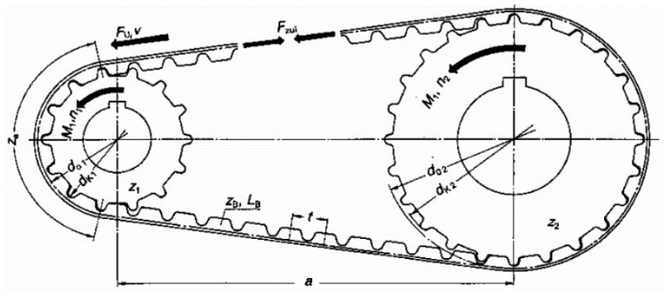
Bad case : Low quality seam causes the leakage.

Product Quality Point 2.
Seaming Head Module

Product Qulity Point 2. Modular Design

Previous our products design by seaming head

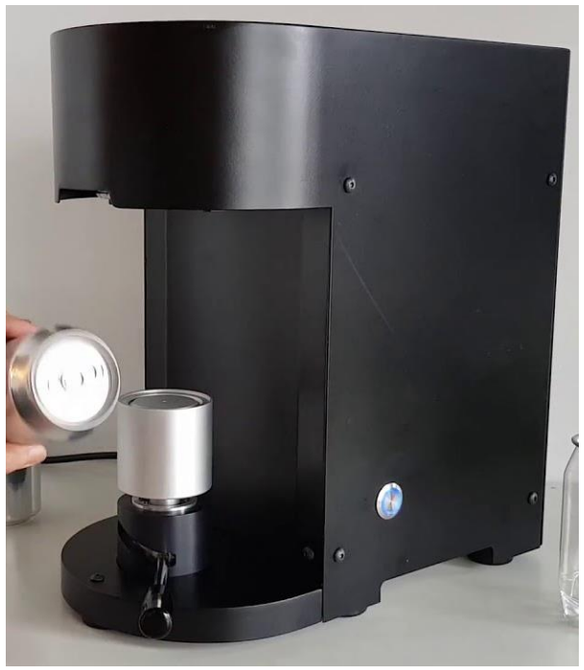
Our early products were designed in such a way that they were driven by a timing belt. As a result, competitors also copied products with timing belt operation. This power transmission method is simple, but it has a disadvantage that it is designed to be horizontally long and the product becomes heavy when designing the product.
This is a major obstacle to making the product smaller and more scalable.



EQUALS M

EQUALS W

Table cansemer products in Korea and China Competitors



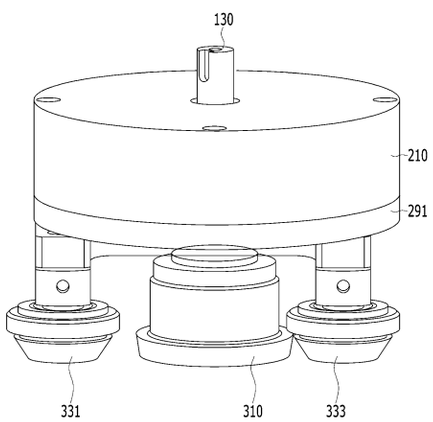
Product Qulity Point 2. Modular Design

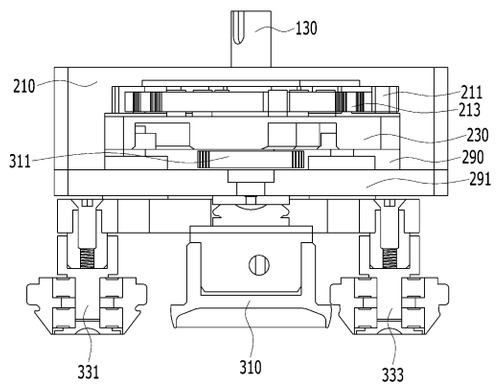
Our New seaming head module

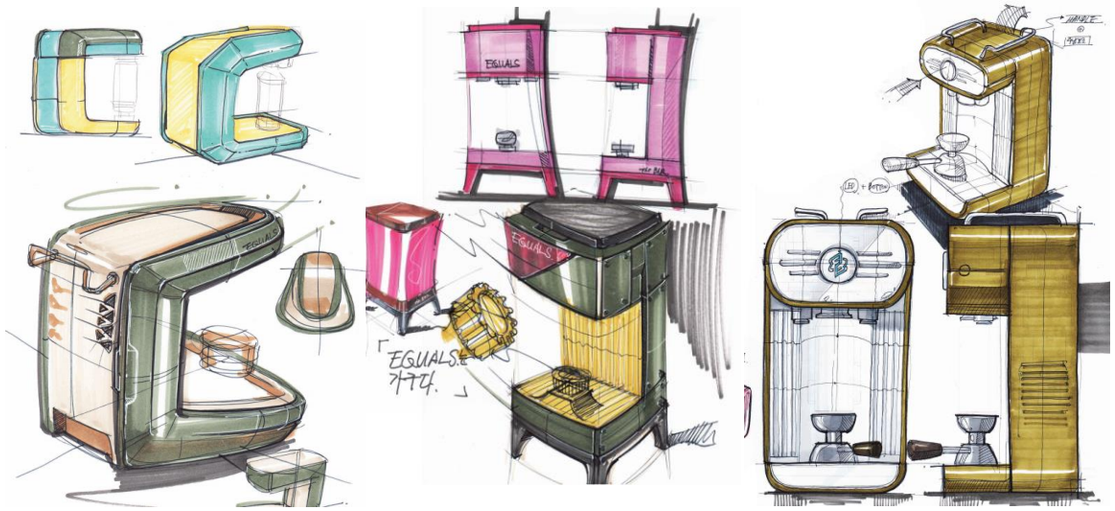
So we thought about a new way of driving and developed the Seaming Head Module. It is about the size of an adult man's fist. It is designed as an integral role of the reducer and the cam to move the seaming rolls.

As a result, smaller and more diverse designs have allowed the design of the table canseamers, which can also be installed in the automation and robot sectors.

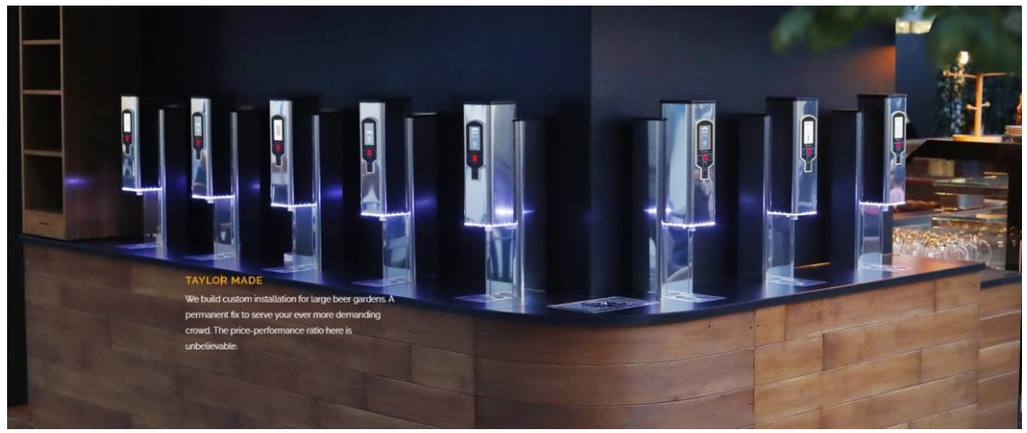
Most of all, most of the problems are solved by replacing only this module in case of structural problems of the machine.







No restrictions on the exterior design of products



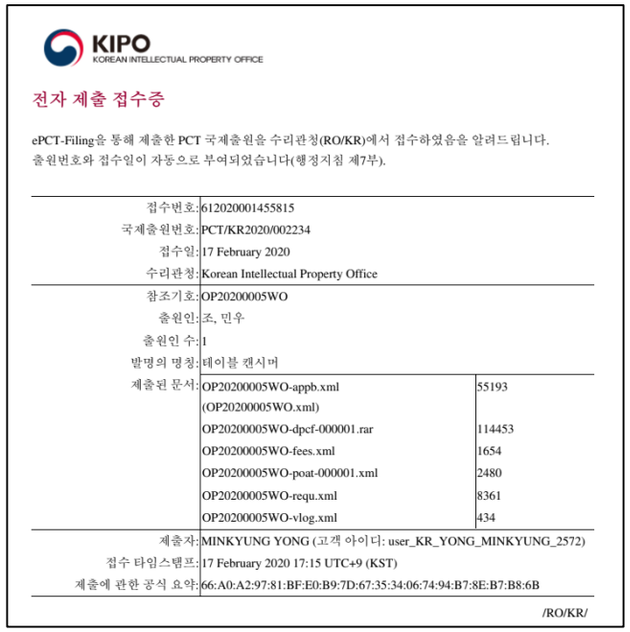
Apply on automation dispenser : Quicktap(UK)

Cooperation with Robot barista and Robot cafes

Product Quality Point 3.

Patents and Certification

Product Quality Point 3. Certification.



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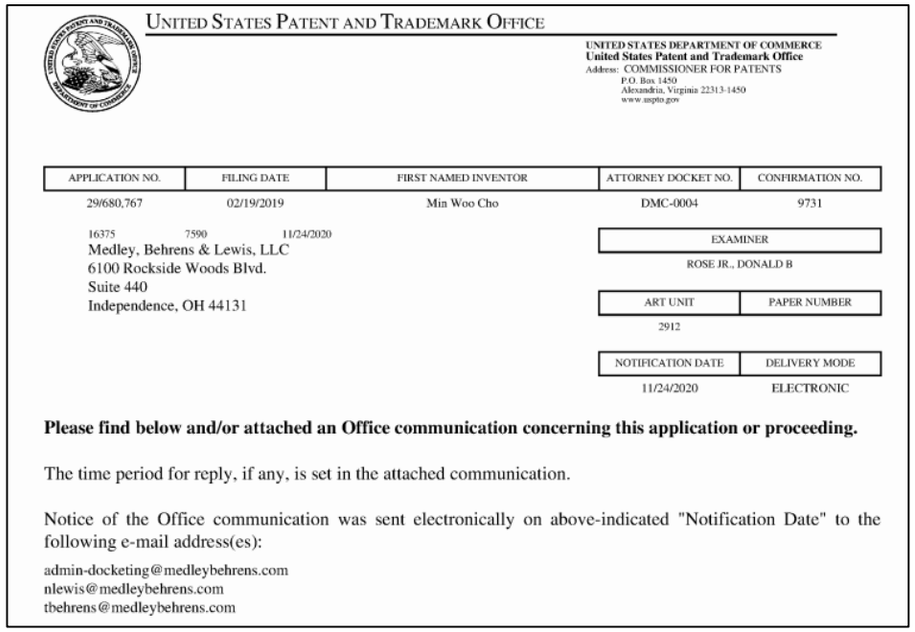

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NOTIFICATION DATE	DELIVERY MODE
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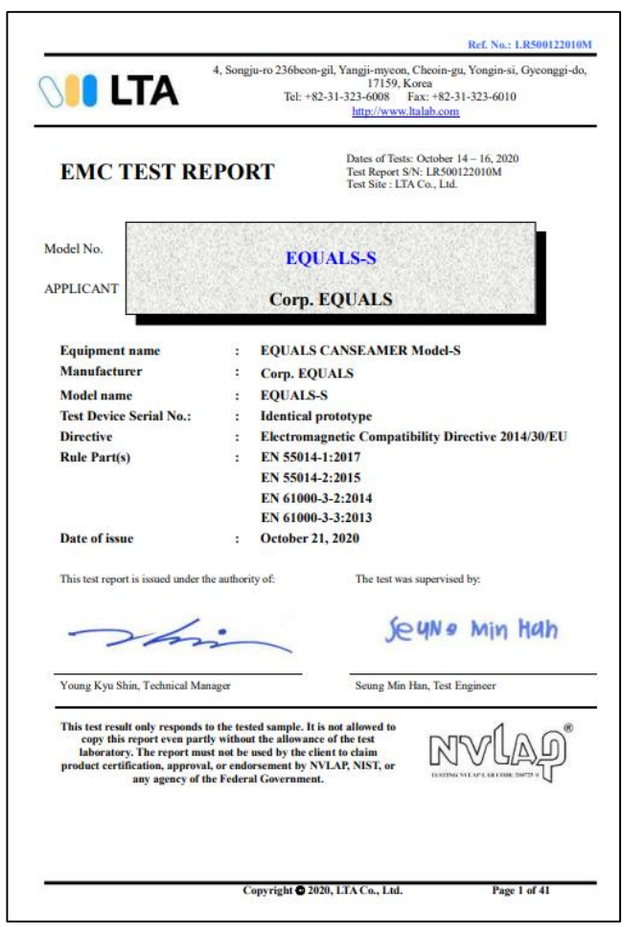
nlewis@medleybehrens.com
tbehrens@medleybehrens.com

Patent Pending
Korea : P20199262KR
PCT : KR2020/002234
US Design Patent



Ref. No.: LR500122010M

LTA
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Tel: +82-31-323-6008 Fax: +82-31-323-6010
http://www.ltalab.com

EMC TEST REPORT

Dates of Tests: October 14 – 16, 2020
Test Report S/N: LR500122010M
Test Site : LTA Co., Ltd.

Model No. EQUALS-S
APPLICANT Corp. EQUALS

Equipment name	:	**EQUALS CANSEAMER Model-S**
Manufacturer	:	**Corp. EQUALS**
Model name	:	**EQUALS-S**
Test Device Serial No.:	:	**Identical prototype**
Directive	:	**Electromagnetic Compatibility Directive 2014/30/EU**
Rule Part(s)	:	**EN 55014-1:2017**
		EN 55014-2:2015
		EN 61000-3-2:2014
		EN 61000-3-3:2013
Date of issue	:	**October 21, 2020**

This test report is issued under the authority of:

Young Kyu Shin, Technical Manager

The test was supervised by:

Seung Min Han, Test Engineer

This test result only responds to the tested sample. It is not allowed to copy this report even partly without the allowance of the test laboratory. The report must not be used by the client to claim product certification, approval, or endorsement by NVLAP, NIST, or any agency of the Federal Government.

NVLAP

EMC TEST- CE Certification

EU-Declaration of Conformity

We, Manufacturer/Importer
(full address)

Corp. EQUALS
A-407, research building, 410, Jeongseojin-ro, Seo-gu, Incheon, Republic of Korea

Declare under our own responsibility that the product
(description of the apparatus, system, installation to which it refers)

EQUALS CANSEAMER Model-S
Model No.: EQUALS-S

To which this declaration refers conforms
with the relevant standards or other standardizing documents

EMC: **EN 55014-1:2017**
EN 55014-2:2015
EN 61000-3-2:2014
EN 61000-3-3:2013

According to the regulations in
Directive 2014/30/EU (EMC).

Manufacturer

CE

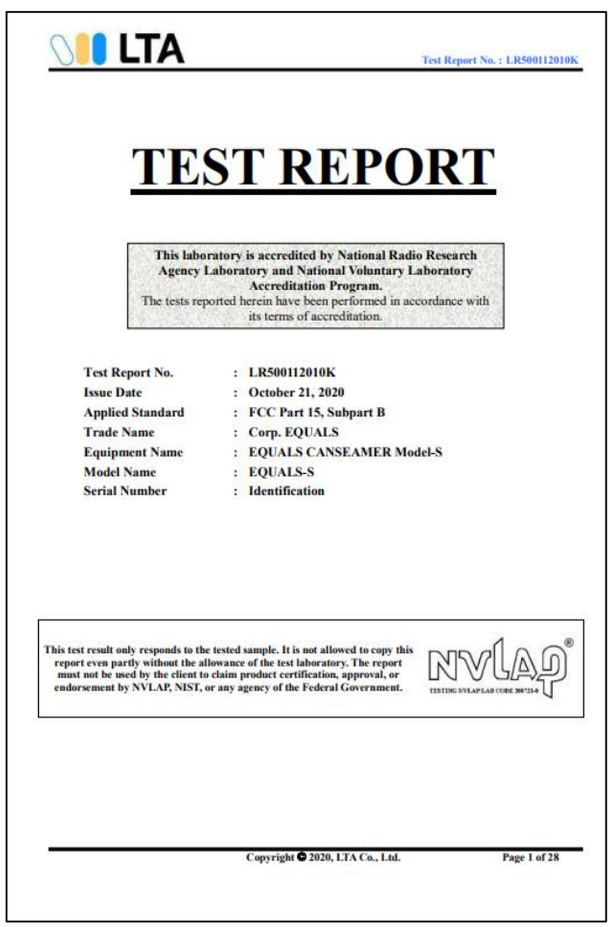
Signature:

Date: 2020-11-05 Name: Minwoo Cho

Tested by
LTA
Accredited test lab by NVLAP
NVLAP LAB Code.: 200723-0

Date: October 21, 2020
Ref. No.: LR500122010M (EMC)

DOC - CE



LTA
Test Report No. : LR500112010K

TEST REPORT

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Test Report No.	:	**LR500112010K**
Issue Date	:	**October 21, 2020**
Applied Standard	:	**FCC Part 15, Subpart B**
Trade Name	:	**Corp. EQUALS**
Equipment Name	:	**EQUALS CANSEAMER Model-S**
Model Name	:	**EQUALS-S**
Serial Number	:	**Identification**

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NVLAP

EMC TEST – FCC Certification

Product Function Point

Product Function Point 1.

One-button Operation

Product Functional Point 1. Plug and Play

- **Plug and Play**

If the product is set up for seaming, just connect the power and use it immediately.

Just by raising the can on Model-S and touching the operation button, the whole sequence of cans is performed..

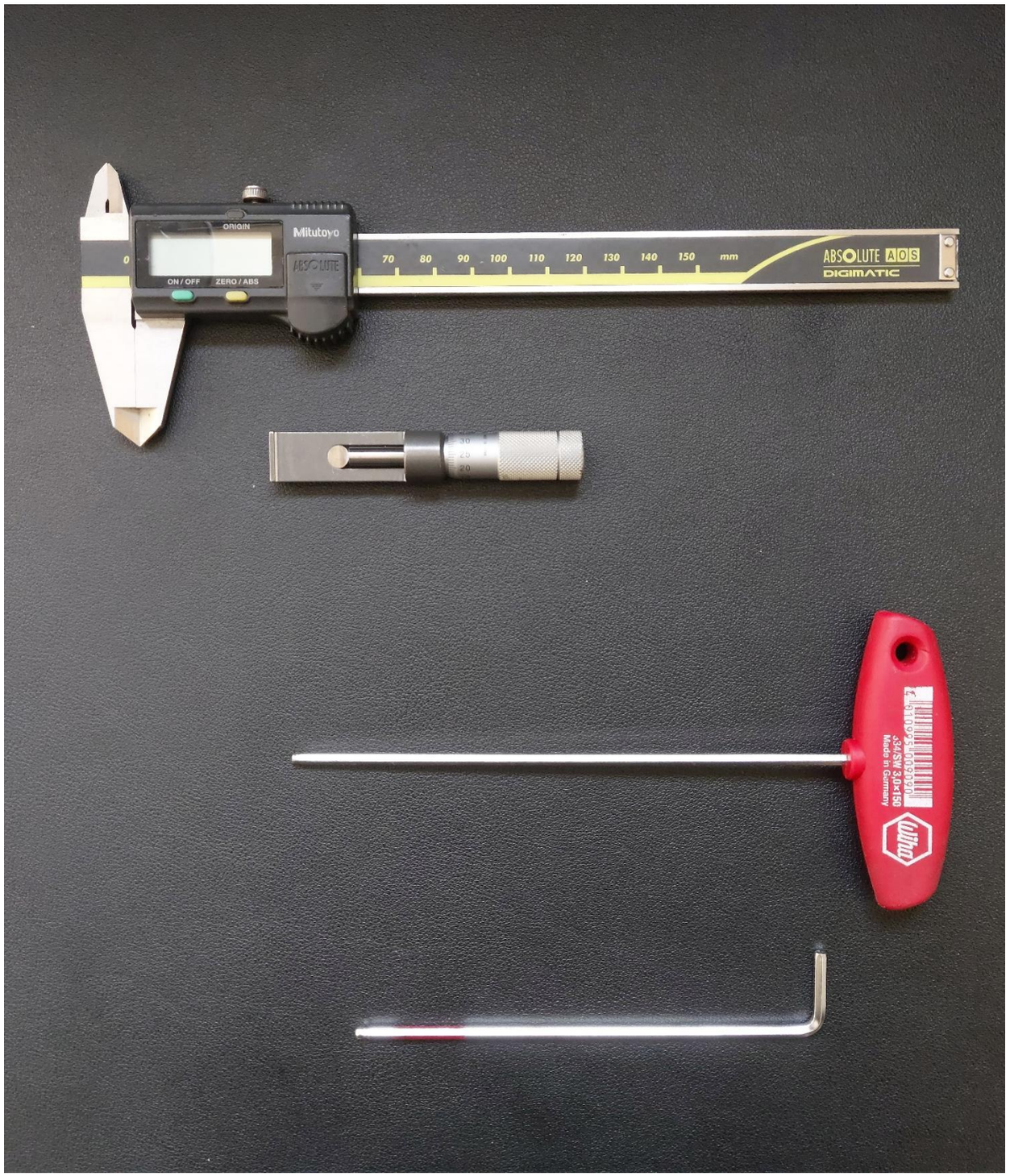
- Setup Mode (Step operation)

Product Function Point 2.

Easy Seam Adjustment

Product Functional Point 2. EASY SEAM ADJUSTMENT

Tools for seam adjustment



- **Vernier calipers or Seam micrometer**

It is necessary to measure the thickness of 1st and 2nd seam.

- **3mm Hexagon wrench.**

It is necessary to adjust the gap(clearance) between the sealing roll and the chuck.

Product Functional Point 2. EASY SEAM ADJUSTMENT

1. Lower chuck

Best Length 70.5~70.7mm

Permissible range : 70.3mm~71.5mm

To adjust the pressure the can receives between the adapter and the chuck(Pin height), you can adjust the height by turning the screw on the ball flange of the Lower chuck.

Model S applies appropriate pressure to the can when the Lower chuck is between 70.3 mm and 71.5 mm long.

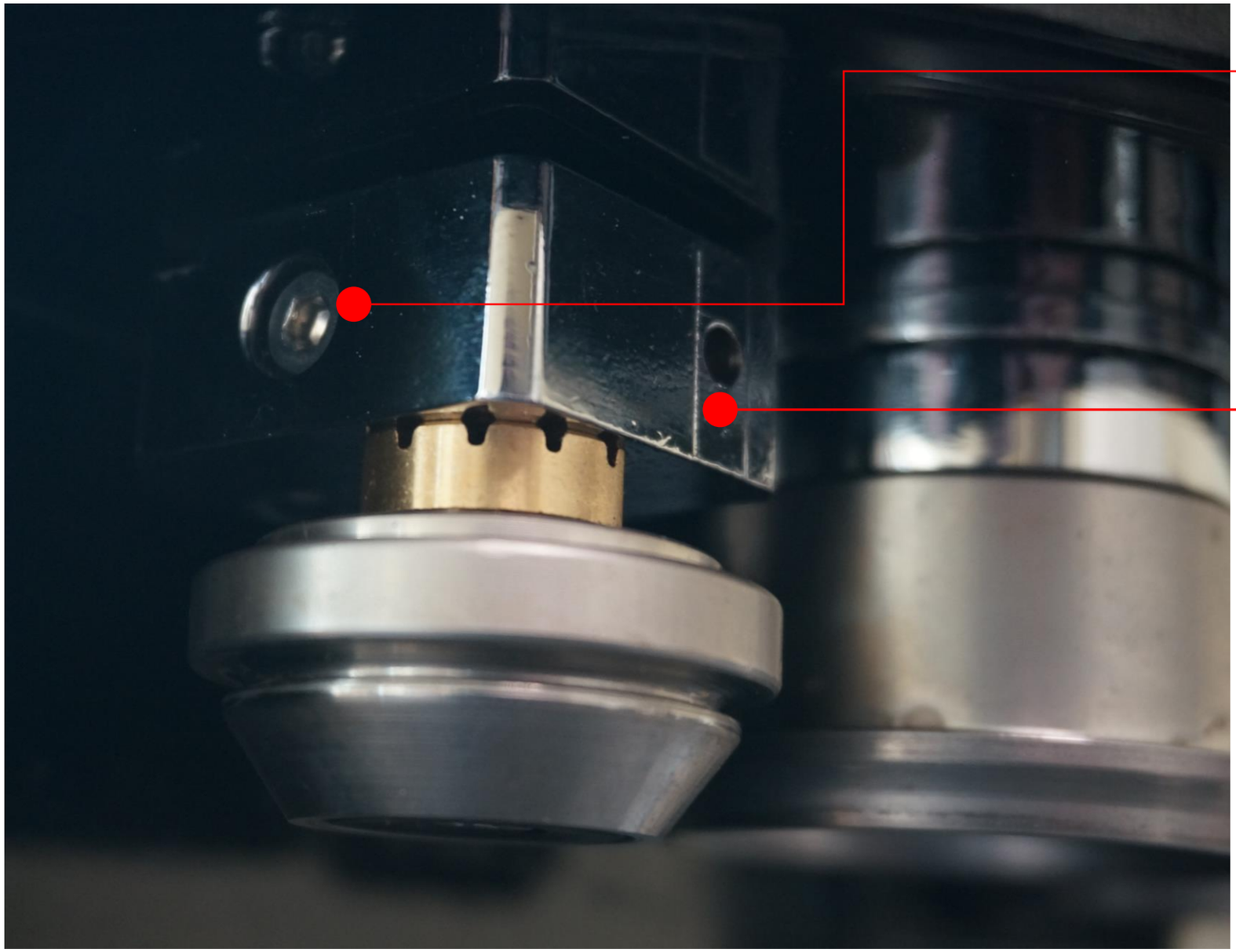
The short length of the lower chuck does not making double seam and the long length increases the load on the entire Lifter parts.

A large load can shorten the life of the machine.

So we recommend a height of 70.5mm to 70.7mm.

Product Functional Point 2. EASY SEAM ADJUSTMENT

2. Seaming roll and chuck gap(clearance)



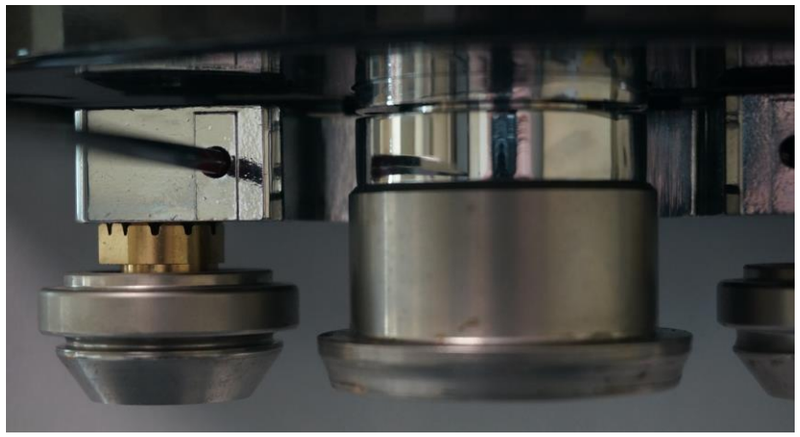
This screw fixing value after adjustment is completed.

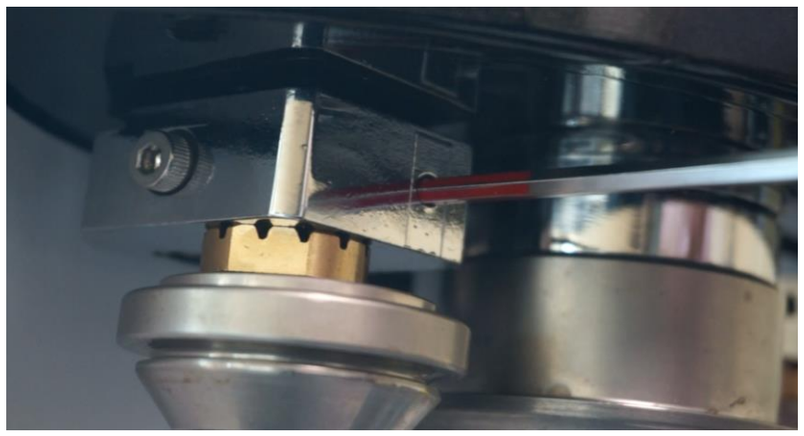
Use 3mm hexagon wrenech.

Use 3mm hexagon wrench for fine adjustment

Product Functional Point 2. EASY SEAM ADJUSTMENT

2. Seaming roll and chuck gap(clearance)





Model-S does not need to adjust the seaming roll height.
You only need to adjust the seaming roll clearance.

This means you can adjust the seam values very easily.

Step 1. Use a 3mm hexagon wrench to loosen the fixing screws of the 1st and 2nd shafts of seaming rolls.

Step2. Enter Setup mode to step operations.
(Press the two buttons on the back of Model-S at the same time for more than 3 seconds)

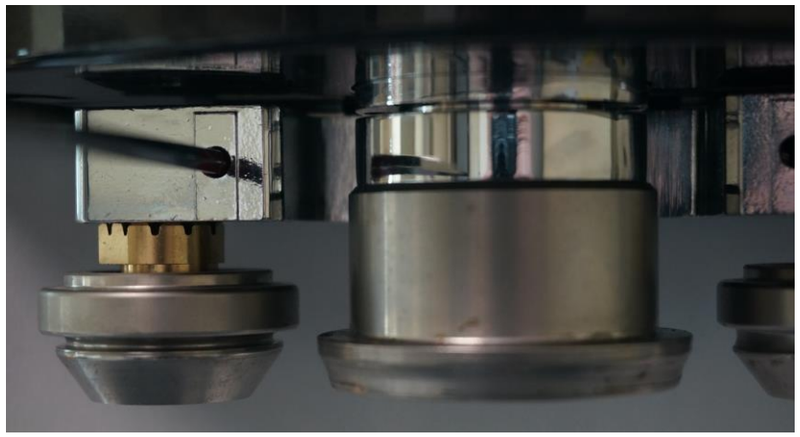
Step3. After put ends on the can body and placing it on the lifter adaptor, only 1st seam operation is performed, and then measuring the 1st seam thickness

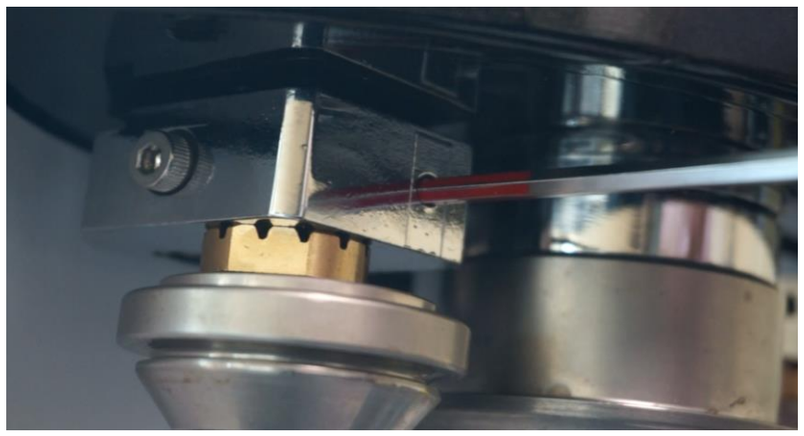
Adjust with the adjusting screw until the appropriate seam value.

	202END	300END
1st seam Thickness	1.92mm~2.02mm	2.65mm~2.75mm
2nd seam thickness	1.15mm~1.25mm	1.62mm~1.72mm
Seam length	2.50mm~2.60mm	3.05mm~3.15mm
END/Body Hook	1.40mm~1.80mm	1.90mm~2.15mm

Product Functional Point 2. EASY SEAM ADJUSTMENT

2. Seaming roll and chuck gap(clearance)





Step4. Adjust the 2nd seaming roll as well as the 1st seaming roll until the appropriate value comes out.

Step5. After adjusting both seaming rolls 1st and 2nd seaming roll, tighten the fixing screw.

Step6. Press the operation button on the front of the Model –S for 3 seconds to exit to operation mode.

Step7. Use it after operating once without a can.

Additional information is available on our YouTube channel.

Who is Inventor ?

Founder

CHO Min-woo

Career

- **17-** **EQUALS Founder**
- **‘14-16** **Hyundai Pharm – Hospital Sales / Marketing**
- **’05 -12** **INHA UNIV. – Bio engineering**

Special skill :

- Creativity, Trend maker
- Metal Packaging design
- Bio process & Food process design Control & Optimization

Award

- **Design innovation to select top 30 companies(Korea, 2019)**
- **Alphagear Hardware cup Connection Prize (Pittsburg, 2019)**
- **A-stream Hardware cup Final Winner(Hongkong, 2018)**
- **Best Company on the Eco Start-up Campus(Korea,2018)**